FREESTANDING ALUMINUM TOWER
MODEL #9-60

TOTAL WEIGHT: 170 LBS.

WIND LOADING:

80 mph 9.0 Sq. Ft.
100 mph 6.5 Sq. Ft.
110 mph 4.0 Sq. Ft.

Contact Universal Towers to confirm geographical location of your tower and all wind load implications.

WARRANTY

UNIVERSAL TOWERS ARE WARRANTED AGAINST DEFECTIVE MATERIAL OR WORKMANSHIP AND ARE SUBJECT TO REPAIR OR TO MATERIAL REPLACEMENT ONLY IF FAILURE RESULTS FROM THESE FACTORS WITHIN ONE YEAR FROM PURCHASE BY USER. THIS WARRANTY DOES NOT EXTEND TO ANY OF OUR PRODUCTS WHICH HAVE BEEN SUBJECTED TO MISUSE, NEGLECT, ACCIDENT, IMPROPER INSTALLATION OR APPLICATION, NOR SHALL IT EXTEND TO UNITS WHICH HAVE BEEN REPAIRED OR SUBSTANTIALLY ALTERED OUTSIDE OF OUR FACTORY. THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED.

ELEVATION

SCALE: 1/8"=1'-0"

ISOMETRIC

SCALE: N.T.S.

ALUMINUM TOWER

UNIVERSAL TOWERS
A MEMBER OF
UNIVERSAL MANUFACTURING CORP.
43900 GROEBECK HWY.
CLINTON TOWNSHIP, MI 48036
PH: (586) 463-2560
FAX: (586) 463-2564

JOB NO.: COMPONENT:

9-60
1/2" MIN. LENGTH ARGON GAS ‘MIG’ WELD (TYP.)

3/8" DIA. ALUMINUM BARS - BENT AS SHOWN - 1/2" R. MIN.

1"X0.085 WALL ALUMINUM TUBE

SWAGE 3" OF BOTTOM ENDS OF ALL THREE TUBES AND INSERT A 9" LONG SECTION OF ALUM. TUBE 0.85" DIA. 0.035" WALL FOR CONNECTION TO ADJACENT TOWER SECTION OR BASE

ELEVATION
SCALE: 1/2"=1'-0"

PLAN VIEW
SCALE: 1/2"=1'-0"
$\frac{3}{4}''$ DIA. ALUMINUM BARS - BENT AS SHOWN - $1\frac{1}{4}''$ R. MIN.

$1''\times0.065$ WALL ALUMINUM TUBE

SWAGE 3'' OF BOTTOM ENDS OF ALL THREE TUBES AND INSERT A 9'' LONG SECTION OF ALUM. TUBE 0.85'' DIA. 0.035'' WALL FOR CONNECTION TO ADJACENT TOWER SECTION OR BASE

$1\frac{1}{4}''$ C.C.

$1\frac{3}{4}''$ O.O.

WEBBING

$\frac{1}{2}''=1'$

ELEVATION

SCALE: $\frac{1}{2}''=1'$

PLAN VIEW

SCALE: $\frac{1}{2}''=1'$
1½" MIN. LENGTH ARGON GAS 'MIG' WELD (TYP.)

1/4" DIA. ALUMINUM BARS - BENT AS SHOWN - 1/4" R. MIN.

1/2" x 0.083 WALL ALUMINUM TUBE

SWAGE 3.26" OF BOTTOM ENDS OF ALL THREE TUBES AND INSERT A 9" LONG SECTION OF ALUM. TUBE 1" DIA. 0.065" WALL FOR CONNECTION TO ADJACENT TOWER SECTION OR BASE

6 EQUAL SPACES AT 18" EACH = 90°
½" DIA. ALUMINUM BARS - BENT AS SHOWN - ⅛" R. MIN.

1⅛"x1.300" I.D. ALUMINUM TUBE

SWAGE 3.26" OF BOTTOM ENDS OF ALL THREE TUBES AND INSERT A 9" LONG SECTION OF ALUM. TUBE 1.25" DIA. 0.083" WALL FOR CONNECTION TO ADJACENT TOWER SECTION OR BASE

1½ MIN. LENGTH ARGON GAS 'MIG' WELD (TYP.)

6 EQUAL SPACES AT 18" EACH = 9'-0"

1'-8½/4"

1'-6"

1'-5"

TAPER
1½" MIN. LENGTH ARGON GAS 'MIG' WELD (TYP.)

6 EQUAL SPACES AT 18" EACH = 9'-0"

1'-8½/4"

½" DIA. ALUMINUM BARS - BENT AS SHOWN - 1½"R. MIN.

1¼" x 1.300" I.D. ALUMINUM TUBE

SWAGE 3.26" OF BOTTOM ENDS OF ALL THREE TUBES AND INSERT A 9" LONG SECTION OF ALUM. TUBE 1.25" DIA. 0.083" WALL FOR CONNECTION TO ADJACENT TOWER SECTION OR BASE

ISOMETRIC
SCALE: N.T.S.

ELEVATION
SCALE: 1/2"=1'-0"

PLAN VIEW
SCALE: 1/2"=1'-0"
1½" MIN. LENGTH ARGON GAS 'MIG' WELD (TYP.)

6 EQUAL SPACES AT 18" EACH = 9'-0"

SCALE: 1/2"=1'-0"

1½" MIN. LENGTH ARGON GAS 'MIG' WELD (TYP.)

1¾"x1.300" I.D. ALUMINUM TUBE

SWAGE 3.26" OF BOTTOM ENDS OF ALL THREE TUBES AND INSERT A 9" LONG SECTION OF ALUM. TUBE 1.25" DIA. 0.083" WALL FOR CONNECTION TO ADJACENT TOWER SECTION OR BASE

ELEVATION

SCALE: 1/2"=1'-0"

PLAN VIEW

SCALE: 1/2"=1'-0"

TAPERED SECTION
BASE FOOTING

PLAN VIEW
SCALE: 1/2"=1'-0"

ISOMETRIC
SCALE: N.T.S.

ELEVATION
SCALE: 1/2"=1'-0"

NOTE: FOUNDATIONS ARE DESIGNED FOR FIRM BEARING SOIL.