FREESTANDING ALUMINUM TOWER
MODEL #9-50

TOTAL WEIGHT: 123 LBS.

WIND LOADING:

80 mph  9.0 Sq. Ft.
100 mph  6.5 Sq. Ft.
110 mph  5.0 Sq. Ft.

Contact Universal Towers to confirm geographical location of your tower and all wind load implications.

WARRANTY
UNIVERSAL TOWERS ARE WARRANTED AGAINST DEFECTIVE MATERIAL OR WORKMANSHIP AND ARE SUBJECT TO REPAIR OR TO MATERIAL REPLACEMENT ONLY IF FAILURE RESULTS FROM THESE FACTORS WITHIN ONE YEAR FROM PURCHASE BY USER. THIS WARRANTY DOES NOT EXTEND TO ANY OF OUR PRODUCTS WHICH HAVE BEEN SUBJECTED TO MISUSE, NEGLECT, ACCIDENT, IMPROPER INSTALLATION OR APPLICATION, NOR SHALL IT EXTEND TO UNITS WHICH HAVE BEEN REPAIRED OR SUBSTANTIALLY ALTERED OUTSIDE OF OUR FACTORY. THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED.

ELEVATION
SCALE: 1/8"=1'-0"

ISOMETRIC
SCALE: N.T.S.

ALUMINUM TOWER

UNIVERSAL TOWERS
A DIVISION OF UNIVERSAL MANUFACTURING CORP.,
43920 GROESBECK HWY.,
CLINTON TOWNSHIP, MI 48036
PH: (586) 463-2660
FAX: (586) 463-2664
3/8" DIA. ALUMINUM BARS - BENT AS SHOWN - 1/2" R. MIN.

1"x0.065 WALL ALUMINUM TUBE

SWAGE 3" OF BOTTOM ENDS OF ALL THREE TUBES AND INSERT A 9" LONG SECTION OF ALUM. TUBE 0.85" DIA. 0.035" WALL FOR CONNECTION TO ADJACENT TOWER SECTION OR BASE

10/4" CC

9/16" CO

WEBBING

1 1/2 MIN.

6 EQUAL SPACES AT 18" EACH = 7'-6"

2 1/2" MIN. LENGTH ARGON GAS 'MIG' WELD (TYP.)
1 1/2" MIN LENGTH ARGON GAS 'MIG' WELD (TYP.)

3/4" DIA. ALUMINUM BARS - BENT AS SHOWN - 1 1/2" R. MIN.

1" x 0.065 WALL ALUMINUM TUBE

SWAGE 3" OF BOTTOM ENDS OF ALL THREE TUBES AND INSERT A 9" LONG SECTION OF ALUM. TUBE 0.85" DIA. 0.035" WALL FOR CONNECTION TO ADJACENT TOWER SECTION OR BASE

ISOMETRIC
SCALE: N.T.S.

ELEVATION
SCALE: 1/2"=1'-0"

PLAN VIEW
SCALE: 1/2"=1'-0"
1½" Min. Length Argon Gas 'MIG' Weld (Typ.)

1/4" Dia. Aluminum Bars - Bent as Shown - 1½" R. Min.

1½" x 0.083 Wall Aluminum Tube

Swage 3.26" of bottom ends of all three tubes and insert a 9" long section of Alum. Tube 1" Dia. 0.065" Wall for connection to adjacent tower section or base.

**ISOMETRIC**

**SCALE:** N.T.S.

**ELEVATION**

**SCALE:** 1/2" = 1'-0"

**PLAN VIEW**

**SCALE:** 1/2" = 1'-0"

**TAPERED SECTION**
1½" MIN. LENGTH ARGON GAS 'MIG' WELD (TYP.)

½" DIA. ALUMINUM BARS - BENT AS SHOWN - 1½" R. MIN.

1¾"x1.300" I.D. ALUMINUM TUBE

SWAGE 3.26" OF BOTTOM ENDS OF ALL THREE TUBES AND INSERT A 9" LONG SECTION OF ALUM. TUBE 1.25" DIA. 0.083" WALL FOR CONNECTION TO ADJACENT TOWER SECTION OR BASE

ISOMETRIC
SCALE: N.T.S.

ELEVATION
SCALE: ½"=1'-0"

PLAN VIEW
SCALE: ½"=1'-0"
1/2" DIA. ALUMINUM BARS - BENT AS SHOWN - 1 1/2" R. MIN.

1 3/4" x 1.300" I.D. ALUMINUM TUBE

SWAGE 3.26" OF BOTTOM ENDS OF ALL THREE TUBES AND INSERT A 9" LONG SECTION OF ALUM. TUBE 1.25" DIA. 0.083" WALL FOR CONNECTION TO ADJACENT TOWER SECTION OR BASE

1/2" MIN. LENGTH ARGON GAS ‘MIG’ WELD (TYP.)

6 EQUAL SPACES AT 18" EACH = 9’0"

1’8 3/4”

1’0”

1’2”

1/8" MIN.
BASE FOOTING

NOTE: FOUNDATIONS ARE DESIGNED FOR FIRM BEARING SOIL.