FREESTANDING ALUMINUM TOWER
MODEL #HD 12-80

TOTAL WEIGHT: 351 LBS.

WIND LOADING:
11.91 Sq. Ft.

Contact Universal Towers to confirm geographical location of your tower and all wind load implications.

WARRANTY
UNIVERSAL TOWERS ARE WARRANTED AGAINST DEFECTIVE MATERIAL OR WORKMANSHIP AND ARE SUBJECT TO REPAIR OR TO MATERIAL REPLACEMENT ONLY IF FAILURE RESULTS FROM THESE FACTORS WITHIN ONE YEAR FROM PURCHASE BY USER. THIS WARRANTY DOES NOT EXTEND TO ANY OF OUR PRODUCTS WHICH HAVE BEEN SUBJECTED TO MISUSE, NEGLECT, ACCIDENT, IMPROPER INSTALLATION OR APPLICATION, NOR SHALL IT EXTEND TO UNITS WHICH HAVE BEEN REPAIRED OR SUBSTANTIALLY ALTERED OUTSIDE OF OUR FACTORY. THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED.

ELEVATION
SCALE: 3/32" = 1' = 0"

ISOMETRIC
SCALE: N.T.S.

ALUMINUM TOWER

UNIVERSAL TOWERS
A DIVISION OF
UNIVERSAL MANUFACTURING CORP.
48000 GROESBECK HWY.
CLINTON TOWNSHIP, MI 48036
PH: (586) 463-2560
FAX: (586) 463-2964

JOB NO.: 
COMPONENT: HD 12-80
1½" MIN. LENGTH ARGON GAS 'MIG' WELD (TYP.)

1⅛" DIA. ALUMINUM BARS - BENT AS SHOWN - 1½" R. MIN.

1½" x 0.083 WALL ALUMINUM TUBE

SWAGE 3.26" OF BOTTOM ENDS OF ALL THREE TUBES AND INSERT A 9" LONG SECTION OF ALUM. TUBE 1" DIA. 0.065" WALL FOR CONNECTION TO ADJACENT TOWER SECTION OR BASE

ISOMETRIC
SCALE: N.T.S.

ELEVATION
SCALE: 1/2"=1'-0"

PLAN VIEW
SCALE: 1/2"=1'-0"
1/2" MIN. LENGTH ARGON GAS 'MIG' WELD (TYP.)

7/16" DIA. ALUMINUM BARS - BENT AS SHOWN: 1/2" R. MIN.

1/4"x0.083 WALL ALUMINUM TUBE

SWAGE 3.26" OF BOTTOM ENDS OF ALL THREE TUBES AND INSERT A 9" LONG SECTION OF ALUM. TUBE 1" DIA. 0.065" WALL FOR CONNECTION TO ADJACENT TOWER SECTION OR BASE

ISOMETRIC
SCALE: N.T.S.

ELEVATION
SCALE: 1/2"=1'-0"

PLAN VIEW
SCALE: 1/2"=1'-0"
1½" MIN. LENGTH ARGON GAS 'MIG' WELD (TYP.)

1½" DIA. ALUMINUM BARS - BENT AS SHOWN - 1½"R. MIN.

1¾"x1.300" I.D. ALUMINUM TUBE

SWAGE 3.26" OF BOTTOM ENDS OF ALL THREE TUBES AND INSERT A 9" LONG SECTION OF ALUM. TUBE 1.25" DIA. 0.083" WALL FOR CONNECTION TO ADJACENT TOWER SECTION OR BASE

ISOMETRIC
SCALE: N.T.S.

ELEVATION
SCALE: 1/2"=1'-0"

PLAN VIEW
SCALE: 1/2"=1'-0"
6 EQUAL SPACES AT 18" EACH = 96"... REPLACED

1/2" MIN. LENGTH ARGON GAS 'MIG' WELD (TYP.)

1/8" DIA. ALUMINUM BARS - BENT AS SHOWN - 1 1/4" R. MIN.

1.708" x 1.300" I.D. ALUMINUM TUBE

SWAGE 4/5" OF BOTTOM ENDS OF ALL THREE TUBES FOR CONNECTION TO ADJACENT TOWER SECTION OR BASE

TAPERED SECTION

UNIVERSAL TOWERS
30 TAPR

UNIVERSAL MANUFACTURING CORP.
43900 GROSEBECK HWY.
CLINTON TOWNSHIP, MI 48036
PH: (586) 463-2560
FAX: (586) 463-2964
9/16" DIA. ALUMINUM BARS - BENT AS SHOWN - 1/2" R. MIN.

1.708"x1.300" I.D. ALUMINUM TUBE

SWAGE 4½" OF BOTTOM ENDS OF ALL THREE TUBES FOR CONNECTION TO ADJACENT TOWER SECTION OR BASE

1/2" MIN. LENGTH ARGON GAS 'MIG' WELD (TYP.)

6 EQUAL SPACES AT 18" EACH = 9'-0"

ELEVATION
SCALE: 1/2"=1'-0"

PLAN VIEW
SCALE: 1/2"=1'-0"

ISOMETRIC
SCALE: N.T.S.

STRAIGHT SECTION

UNIVERSAL TOWERS
43900 GROSEBECK HWY.
CLINTON TOWNSHIP, MI 48036
PH: (586) 463-2560
FAX: (586) 463-2964

JOB NO.: 30-STRT

COMPONENT: